PCB Magazines Series 100/180/300 researched, flexible and complete

The cab PCB magazines can be filled when standing vertical or laying horizontal.

The system is totally adjustable for width and can be assembled according to your individual requirements.

For different size PCBs we offer PCB magazines with a height of 100, 180 and 300 mm.

All magazines have 32 slots, each with a 10 mm clearance between them, thereby providing maximum use of available space.



Secure

The precision molded slots are funnel shaped at each end to simplify the insertion of each circuit board.

The location of each mounting slot is shown by yellow and white positioning strips. These enable boards to be loaded while avoiding the risk of being loaded by hand in the wrong position.







Fast and easy assembly

The magazine walls can be secured to the profiled rails in any position required. Two identically sized circuit boards are inserted between the walls, into the adjustment slots at the extreme ends of each wall. The second wall is then pressed firmly onto the boards and screwed tight.

The boards can now be inserted into the normal slots are 0.4 mm. deeper than the adjustment slots.



Rigid and stable

The magazine walls are constructed in sandwich form, and are therefore particularly rigid. For heavy mechanical and thermical force the magazine walls can additonally be reinforced by the use of a steel rod.



Slot lock

To prevent damage to the PCB board during insertion, we offer slot locks which cover slots not in use.



Stackable

At the corners of each magazine are male and female connectors which allow the racks to be stacked upon one another.

The lower edge of each magazine-side has a molded recess which allows the magazine to be gripped and lifted without problem.



Vertical mounting

Before soldering, the circuit boards must be stored horizontally. The magazine can therefore stand vertically.



Transport containers

For transport purposes, the PCB magazines can be loaded into containers. These containers have norm sizes of 600 x 400 mm and 400 x 300 mm.

Retracetable handles enable the magazines to be removed with ease.

Flexing of the magazine walls under loading

When the PCB Magazine is correctly assembled, each side wall may flex less than 1.0 mm, to ensure a secure mounting of the PCB. The measurements were using 16 circuit boards, with a clearance of 20 mm between each other, and a weight per board of 500 g. Upon request, a copy of the test report is available.

Critical loading can occur as follows:

- 1. When the magazine is laid on its side on a flat surface, and then lifted.
- 2. When being transported in the vertical position, and the position is changed to the horizontal.

Technical Data	100	180	300	
Material	Polypropylene			
Color	black			
Permanent working temperature	70°C			
Surface resistance	10 ⁴ - 10 ⁸ Ohm			
Dimensions				
Slot width mm	2.8	4.0	3.5	
Slot depth mm	2.0	2.5	2.5	
Ammount	32	32	32	
Distance of PCBs mm	10	10	10	
Flexing with a total load of 8 kg				
Temperature 23°C not reinforced	1.0	0.8	0.4	
Temperature 23°C reinforced	0.5	0.4	-	
Temperature 70°C not reinforced	-	-	0.8	
Temperature 70°C reinforced	0.9	0.7	-	

The length of profiled rail (Demension X) is calculated based upon the dimensions as shown below.

Dimension D = PCB Width Dimension X = Length of Profiled Rail











8 days right to return for Testsets



Part No.	Description
8910063	PCB Magazine Testset 100
e.g. for 100 n Contents:	nm wide PCBs 4 Side Walls 100 2 Profiled Rails 369mm long 1 Document Clamp
Weight:	1.4 ka



Part No.	Description
8910064	PCB Magazine Testset 180

e.g. for 100 mm wide PCBs.

Contents:

- 4 Side Wall 180
 - 2 Profiled Rails 369 mm long
 - 1 Document Clamp
- 1 Set Carrying Handles

Weight: 2.5 kg



Part No.	Description
8910065	PCB Magazine Testset 300

e. g. for 233,4 mm wide PCBs.

- 2 Side Wall 300 Contents:
 - 4 Profiled Rails 269 mm long
 - 1 Document Clamp
 - 1 Set Carrying Handles
 - 2 kg

Weight:

Delivery program



PU = Packing Unit