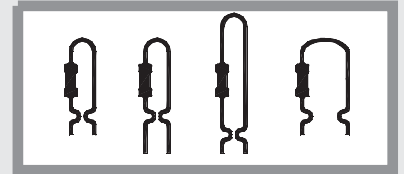
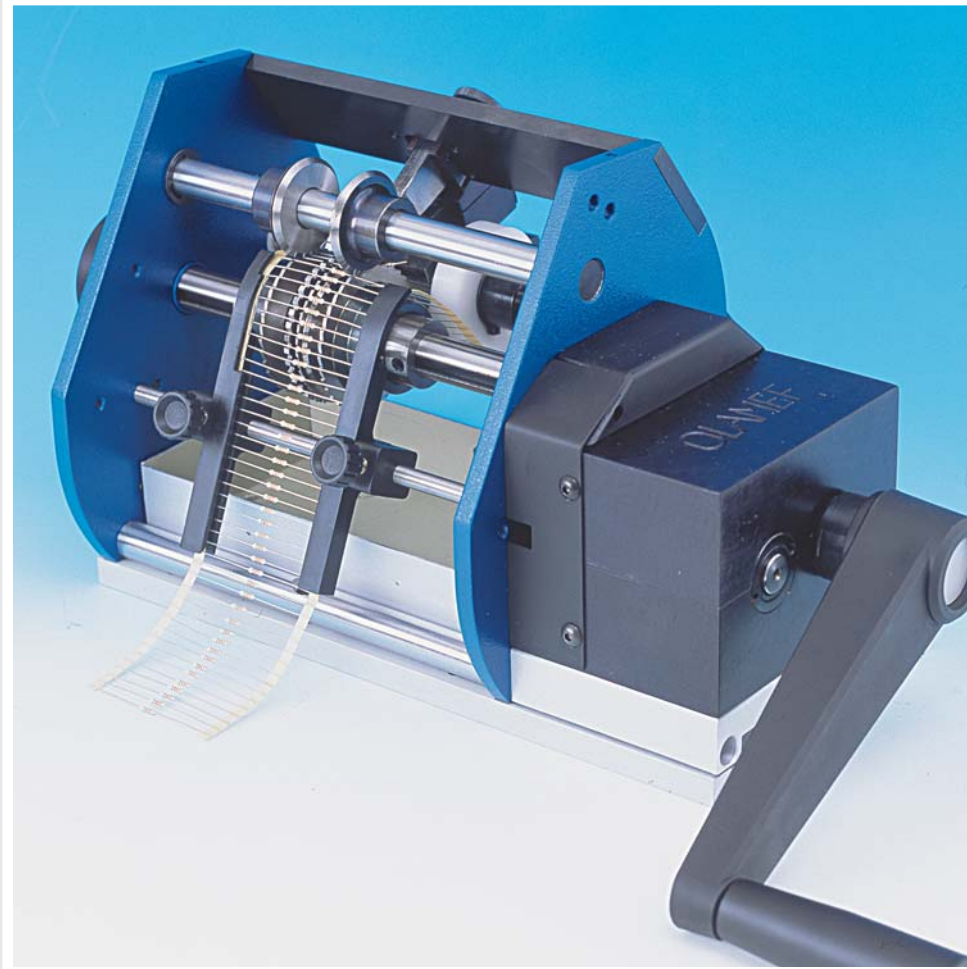


# TP6 V-PR

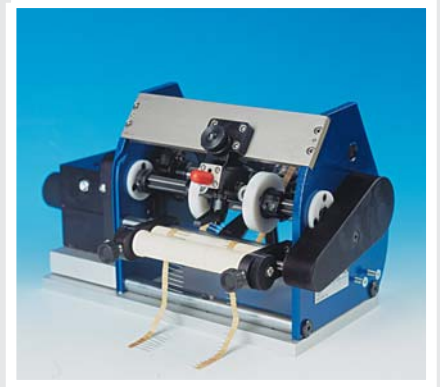
cutting bending  
forming machine  
for axial  
components  
vertical mounting



TP6/V-PR with Reel Holder BR6



TP6/V-PR with MOT98/A Motor  
and CS20 Feeder



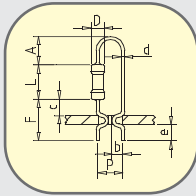
TP6/V-PR with Tape Ejector TNS

LEAD DIA. = 0,5-0,8 mm (.019-.031")  
PRODUCTION = TAPED 7000 p/h  
LOOSE 5000 p/h

LENGTH = 49 cm  
WIDTH = 18cm  
HEIGHT = 22 cm  
PACKING = 41x31x28 cm  
VOLUME = 0,035 m<sup>3</sup>  
MACHINE WEIGHT = 11 kg  
GROSS WEIGHT = 12 kg

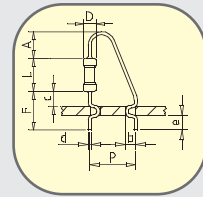
The model TP6/V-PR is designed for cutting, bending and forming taped axial components for vertical mounting. The standard form obtained will lock the component into the P.C. Board. The mechanism used with this model allows to change the height of the form and the length of the protrusion. The Pitch can be changed by replacing the preforming die assembly. This model handles components with lead diameter from 0,5 to 0,8 mm (.019 to .031 inc.). The CS20 loose component feeder is an accessory that attaches to the TP6/V-PR to handle loose parts. Its assembly to the machine is very quick and easy. The Motor drive unit MOT98/A driving with foot pedal also, and adjustable speed will make the operation automatic and will increase the production with both taped and loose components. When working with components on tape and reel we suggest the use of the BR6 reel holder. The TNS is an accessory that helps with the ejection of the waste tape.

WITH PREFORMING ASSEMBLY P. 2,54 mm (.1")  
(Cod. 86.OL01)



	MM		INCH	
	min	max	min	max
<b>A</b>	2,8	5	.110	.196
<b>L</b>	3	15	.118	.590
<b>F</b>	4,3	10	.169	.393
<b>C</b>	1,5	5	.059	.196
<b>e</b>	1,2	4	.047	.157
<b>b</b>	1	1	.039	.039
<b>d</b>	0,5	0,8	.019	.031
<b>D</b>	0,5	4	.019	.157
<b>P</b>	2,54 fix		.1 fix	

WITH PREFORMING ASSEMBLY P. 5,08 mm (.2")  
(Cod. 86.OL02)



	MM		INCH	
	min	max	min	max
<b>A</b>	3	5	.118	.196
<b>L</b>	3	15	.118	.590
<b>F</b>	4,3	10	.169	.393
<b>C</b>	1,5	5	.059	.196
<b>e</b>	1,2	4	.047	.157
<b>b</b>	1	1	.039	.039
<b>d</b>	0,5	0,8	.019	.031
<b>D</b>	0,5	8	.019	.314
<b>P</b>	5,08 fix		.2 fix	

**IT IS POSSIBLE TO ELIMINATE THE PREFORMING OPERATION TO OBTAIN ONLY THE "V" BENDING OF COMPONENTS**

